



**PRODUCT DATA SHEET**

Date: 04/26/2024

**Spinnaker**  
 550 Summit Avenue  
 Troy, Oh 45373  
 800 543-9452

**58# Primeglos™ \*\* BC-20™ \*\* 40# liner**

Item#: 0048584

----- TRIMLESS PROGRAMS -----

| Dist. Ctr   | Length | Min. Width | Core |
|-------------|--------|------------|------|
| Troy, Ohio  | 2.5 K  | 3"         | 3"   |
| Troy, Ohio  | 5 K    | 3"         | 3"   |
| Troy, Ohio  | 10 K   | 4"         | 3"   |
| New York    | 2.5 K  | 3"         | 3"   |
| New York    | 5 K    | 3"         | 3"   |
| New York    | 10 K   | 4"         | 3"   |
| Atlanta     | 2.5 K  | 3"         | 3"   |
| Atlanta     | 5 K    | 3"         | 3"   |
| Atlanta     | 10 K   | 4"         | 3"   |
| Chicago     | 2.5 K  | 3"         | 3"   |
| Chicago     | 5 K    | 3"         | 3"   |
| Chicago     | 10 K   | 4"         | 3"   |
| Ontario, CA | 2.5 K  | 3"         | 3"   |
| Ontario, CA | 5 K    | 3"         | 3"   |
| Ontario, CA | 10 K   | 4"         | 3"   |

Facestock: **58# Primeglos™**

A 58# bright white sheet featuring high CD tensile and MD tear, great die cutting and stripping characteristics, and good stiffness for dispensing. Low Parker Print and exceptional gloss make this sheet printable with all standard flexo and letterpress inks.

|                | Typical Value             |
|----------------|---------------------------|
| Basis Weight:  | 58 #/3300 ft <sup>2</sup> |
| Caliper:       | 3.0 mils                  |
| Tensile MD/CD: | 35 / 18 #/inch            |
| Gloss:         | 72%                       |
| Tear MD/CD:    | 43 / 56 grams             |
| Opacity:       | 88.5%                     |
| Parker Print:  | .9 microns                |
| Brightness:    | 90%                       |

Adhesive: **BC-20™**

A cold temperature hot melt adhesive featuring excellent adhesion to a variety of packaging materials and other substrates over a wide temperature range. It displays good die cutting and stripping characteristics. This adhesive performs well on wet and oily/greasy applications.

|  | <b>Typical Value</b>       |
|--|----------------------------|
| Coat Weight:                                 | 14 #/3300 ft <sup>2</sup>  |
| Coat Weight:                                 | 20.72 grams/m <sup>2</sup> |
| Caliper:                                     | .6 mils                    |
| Adhesion to Stainless Steel, oz. (90° Peel): | 38                         |
| Loop Tack, oz.:                              | 72                         |
| Service Temperature:                         | -50 to 145 °F              |
| Minimum Application Temperature:             | 10 °F                      |
| Shear (1000g):                               | 157 minutes                |

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Release Liner: **40# liner**                      A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

|                | <b>Typical Value</b>      |
|----------------|---------------------------|
| Basis Weight:  | 41 #/3000 ft <sup>2</sup> |
| Caliper:       | 2.5 mils                  |
| Tensile MD/CD: | 34 / 21 #/inch            |
| Tear MD/CD:    | 34 / 36 grams             |
| Opacity:       | 69 max%                   |

**Total Product Caliper:** 6.1 mils  
**Product Basis Weight Per MMSI:** 246.53 #  
**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104  
For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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